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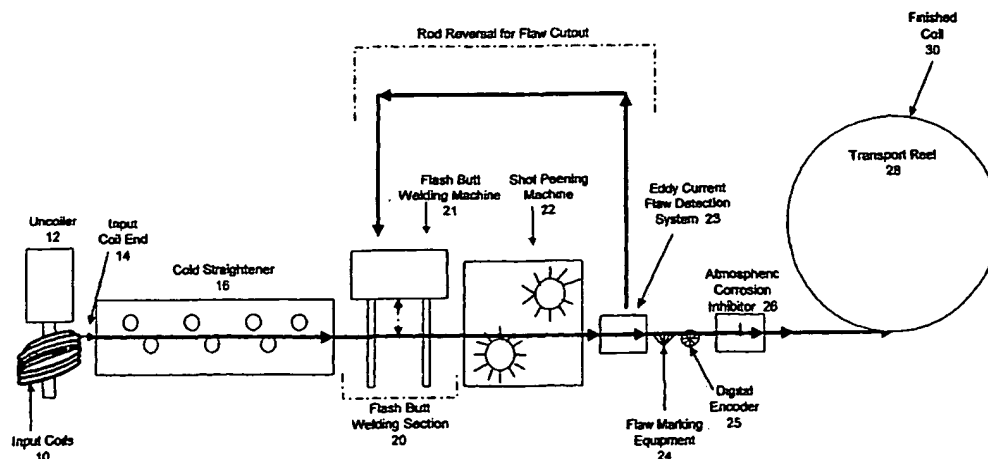
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- (75) Inventors/Applicants (*for US only*): **LABONTÉ, David** [CA/CA]; 116 Carlson Close, Edmonton, Alberta T6R 2J8 (CA). **GERELUK, Ricky** [CA/CA]; 639 Butchart Wynd, Edmonton, Alberta T6R 1K1 (CA).
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- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(54) Title: METHOD OF MANUFACTURING CONTINUOUS SUCKER ROD

Heat Treated Coil Manufacturing Layout



(57) Abstract: An improved process for making continuous sucker rod specifies uniform hardness along and among the input coils which reduces the number of steps required to manufacture the rod, thereby advantageously reducing capital and production costs.

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INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER

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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, PAJ, EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 3 923 469 A (PALYNCHUK ALEXANDER) 2 December 1975 (1975-12-02)	1,9,10
Y	column 3, line 33 - column 4, line 3	14-17
A	column 6, line 5 - line 48; claim 1	19-21
P,X	US 6 481 082 B1 (WIDNEY SCOTT W ET AL) 19 November 2002 (2002-11-19)	1
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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INTERNATIONAL SEARCH REPORT

International Application No
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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>PATENT ABSTRACTS OF JAPAN vol. 0101, no. 07 (C-341), 22 April 1986 (1986-04-22) -& JP 60 238418 A (SUMITOMO KINZOKU KOGYO KK), 27 November 1985 (1985-11-27) abstract</p>	1,2,18
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Y	<p>US 3 269 248 A (NAST THOMAS D ET AL) 30 August 1966 (1966-08-30) column 3, line 36 - line 58 column 4, line 4 - line 17 column 5, line 18 - line 39</p>	14-17

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